

be in motion be in motion

DSD DS DA DSC DST DSL DSD-IPG BP

Motors

0 20 30 40 50 60 70 80 90 100 110 120



DSD 28 – 100 Dynamic Motors DS 45 - 200 DA 100 - 280 General Purpose DSC 45 – 100 Compact Motors



Baumüller supplies intelligent drives for the world's machines

Companies that develop intelligent, forward-looking machine concepts have to increasingly rely upon interdisciplinary co-operation – often beyond corporate boundaries. Maximum system performance requires specialization and a focused approach to the design. As a system partner to machine builders, we do not offer just a drive or a controller. Our interest is in the functioning system as a whole and its optimization by means of our products and services. Therefore, we are engaged in continuous research at Baumüller laboratories. Here we develop modern solutions for automation and drive technology.

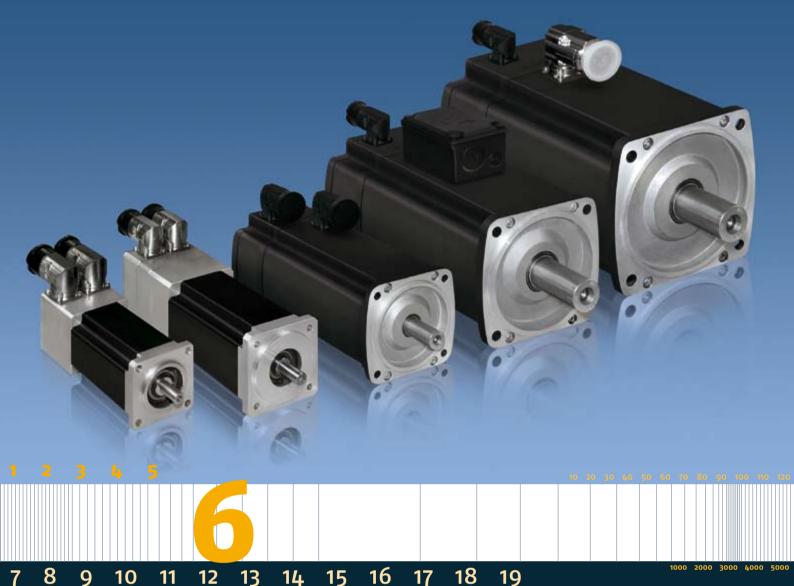
Our approach is acclaimed throughout most segments of machine building industry. We plan, develop and manufacture optimized automation and drive systems for a wide array of applications – ranging from the one-off machine to large-scale production machines.

In addition, we offer entire drive systems, from the control cabinet complete with operator panels, PLC, I/O and open-loop control devices as well as converters and motors. In doing so, we assist our customers when a system is being commissioned with extensive engineering, support, and service. This support continues beyond commissioning into the actual production operation of the machine. Technical expertise, innovation, flexibility and absolute customer orientation are the distinctive features of our corporate philosophy. This is also reflected in our motto: "be in motion".

You will find up-to-date information, dates and projects when you visit:

www.baumueller.com





The six installation sizes for the DSD-range of Baumüller offer a suitable solution for almost every application in the automation.

DSD - Dynamic Motors

The servo motors for highly dynamic applications with the highest requirements of acceleration capacity and the best start-stop qualities, such as for:

- packaging machines
- textile machines
- plastics machines
- handling machines
- special machines
- small robots

DSD 28-100 - Dynamic Motors

- high torque accuracy
- high speed
- almost no cogging effect
- o compact frame size with high power density
- o maximum dynamic response due to excellent torque-inertia ratio
- smooth housing surface not easily soiled
- sleek, uniform housing
- permanent field synchronous servo motors
- main connection via terminal box or connector (DSD 28 45 only via connector)
- IP44, other protection type on request (DSD 28 36)
- IP65 non-ventilated, IP54 surface-ventilated with fan (DSD 45-100)
- encoders: resolver, SinCos-encoder (optional)
- all types optionally with brake



The DSD-range is available with air-cooling option.







DSD 28-100 - Technical Data

		DSD 28	DSD 36	DSD 45	DSD 56	DSD 71	DSD 100	
P _N	[kW]	0.57	0.90	1.37	5.4	10.1	17	
nм	[min ⁻¹]	6000	6000	4500	4500	4500	4500	
J	[kgcm ²]	0.20	0.42	1.9	5.7	16.5	77	
M_0	[Nm]	1.2	2.8	5.2	15.5	34.5	89	
M_{0max}	[Nm]	3.9	8.4	25	52	100	210	

	DSD 28	DSD 36	DSD 45	DSD 56	DSD 71	DSD 100	
P _N [hp]	0.76	1.21	1.8	7.2	13.5	22.8	
nм [min⁻¹]	6000	6000	4500	4500	4500	4500	
J [lb in ²]	0.07	0.14	0.65	1.9	5.6	26.3	
M ₀ [lbf ft]	0.89	2.07	3.8	11.4	25.4	65.6	
M _{0max} [lbf ft]	2.88	6.20	18	38	74	155	



56 59 48

Baumüller offers an extremely wide range of synchronous and asynchronous motors with shaft heights from 45 mm to 280 mm and many different cooling methods.

DS/DA-Motors

The servo motor for all applications with strict energy efficiency requirements, for example:

- printing machines
- packaging machines
- textile machines
- plastics machines
- nandling machines
- special machines
- general mechanical engineering

DS 45-100 - General Purpose (Synchronous)

- high torque accuracy
- high speed
- compact design
- no wear and maintenance free
- permanent field servo motors
- IP64/65 non-ventilated, IP54 surface-ventilated (DS 56-100)
- encoders: resolver, SinCos-encoder (optional)
- all types optionally with brake



The DS-range is also available with air-cooling option.







DS 45-100 - Technical Data

		DS 45	DS 56	DS 71	DS 100	
P _N	[kW]	1.26	5.80	11.80	23.56	
пм	[min ⁻¹]	6000	6000	6000	4000	
J	[kgcm²]	3.4	15.7	50.2	175	
Mo	[Nm]	3.2	13.2	31.0	84.0	
M _{0max}	[Nm]	15	32	73	160	

	DS 45	DS 56	DS 71	DS 100	
P _N [hp]	1.7	7.8	15.8	31.6	
n _M [min⁻¹]	6000	6000	6000	4000	
J [lb in ²]	1.16	5.36	17.15	59.80	
M ₀ [lbf ft]	2.4	9.7	22.9	62.0	
M _{0max} [lbf ft]	11	24	54	118	

DS 100 - 200 - General Purpose (Synchronous)

- excellent smooth running characteristics
- high torque accuracy
- extremely flexible due to modular design
- compact and robust design
- high level of efficiency
- permanent field servo motors
- o unventilated IP54, ventilated IP23, IP54
- water-cooled IP54
- encoders: resolver, SinCos-encoder (optional)
- all types optionally with brake





DS motors are available as air- and water-cooled model.





DS 100 - 200 - Technical Data

		DS 100	DS 132	DS 160	DS 200	
P _N	[kW]	38	92	150	290	
пм	[min ⁻¹]	3000	3000	3000	2700	
J	[kgm²]	0.022	0.084	0.25	0.79	
M_0	[Nm]	121	293	477	1025	
M _{0max}	[Nm]	320	680	1180	2120	

		DS 100	DS 132	DS 160	DS 200
P_N	[hp]	51	123	201	389
пм	[min ⁻¹]	3000	3000	3000	2700
J	[lb ft²]	0.52	2.0	6.0	18.8
M_0	[lbf ft]	89	216	352	756
M_{0max}	[lbf ft]	236	502	870	1564

DA 100 - 280 - General Purpose (Asynchronous)

- excellent smooth running characteristics
- model as asynchronous cage rotor
- extremely flexible due to modular design
- Iarge field weakening range
- high level of efficiency
- compact and robust design
- high torque accuracy
- o unventilated IP54, ventilated IP23, IP54
- water-cooled IP54
- encoders: resolver 2-pole, SinCos-encoder (optional)
- all types optionally with brake





The DA main drives are available as air- and water-cooled model.







DA 100 - 280 - Technical Data

		DA 100	DA 132	DA 160	DA 180	DA 225	DA 280
P_N	[kW]	15	50	120	200	265	380
nм	[min ⁻¹]	3000	3000	3000	3000	1750	1200
J	[kgm²]	0.034	0.120	0.346	0.676	2.063	5.10
Mo	[Nm]	47	159	382	637	1446	3024
M_{0max}	[Nm]	134	344	917	1528	2979	5200

		DA 100	DA 132	DA 160	DA 180	DA 225	DA 280	
P _N	[hp]	20	67	161	268	355	509	
nм	[min ⁻¹]	3000	3000	3000	3000	1750	1200	
J	[lb ft ²]	0.81	2.84	8.20	16.0	48.9	121	
Mo	[lbf ft]	35	117	282	470	1067	2230	
M_{0max}	[lbf ft]	99	254	676	1127	2197	3835	



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The DSC 45-100 is a series of high-torque servo motors that are up to 30% more compact than conventional servo designs.

DSC – Compact Servo Motors

With its new DSC servo motors, Baumüller is making the torque motor servo-ready. This series focuses on improved performance by increasing torque densities. This also drastically reduces the volume of the device. In spite of the increased torque,, typical speed ranges of up to 4000 rpm is still provided by these motors. The new DSCs are up to 30% more compact than conventional servo motors. The DSC 45-100 series features a smooth housing surface contamination build-up. These motors are particularly easy to mount and offer a high environmental protection classification.

DSC 45-100 - The compact series

- Permanent magnet synchronous servo motors
- O Compact design with high power density
- Excellent smooth running characteristics
- High overload capability
- Almost no cogging torque
- Smooth housing surface easy to keep clean
- Slim, uniform housing design
- Main connection and encoder connection via rotatable connectors
- IP65 type of protection, totally enclosed non-ventilated
- © Encoder: resolver, sincos (optional)
- All types available with brake as an option



A forced air-cooled version of the DSC series is in preparation.









DSC 45-100 - Technical Data (non-ventilated)

		DSC 45	DSC 56	DSC 71	DSC 100
P_N	[kW]	1.1	2.8	6.3	10.8
пм	[min ⁻¹]	4000	3000	3000	2000
Mo	[Nm]	5.9	13.5	29	60
M_{0max}	[Nm]	25.5	48.0	84	123
Length*	[mm]	220	240	271	295

		DSC 45	DSC 56	DSC 71	DSC 100	
P _N	[hp]	1.5	3.8	8.4	14.5	
пм	[min ⁻¹]	4000	3000	3000	2000	
Mo	[lbf ft]	4.35	9.96	21.4	44.3	
M _{0max}	[lbf ft]	18.8	35.4	62.0	91.0	
Length*	[in]	8.7	9.4	10.7	11.6	

^{*} Length not including shaft

Subject to change. Technical documentation in preparation



Baumüller offers the DST-range up to 13,500 Nm torque and herewith provides the maximum dynamic in the direct drive technology.

DST High Torque Motors

The high-torque synchronous motors for application with maximum torque requirements, such as for:

- plastics machines
- or rotary tables or swivel axis
- printing machines
- press technology
- o winders

- wire-drawing machines
- stretching units
- machine tools
- woodworking machines
- special machines

DST 135 - 315 - Powerful High Torque Motors

- good smooth running characteristics
- energy-efficient thanks to highly efficient drive package
- o appropriate for demanding direct drive technology
- high torques at low speeds
- O low noise
- water cooling using stainless steel
- compact and robust design
- smooth housing surface not easily soiled
- permanent field servo motors
- O degree of protection IP54
- o encoders: resolver, SinCos-encoder (optional)
- other encoders available on request



The DST High Torque Motors are available as water-cooled model.



13,600 13,700 13,800



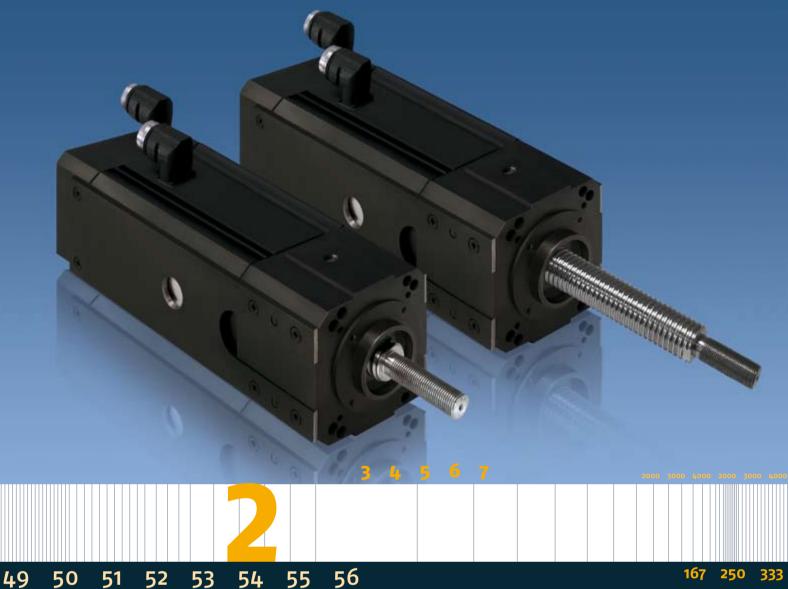




DST 135 - 315 - Technical Data

	DST 135	DST 200	DST 260	DST 315	
P _N [kW]	30.5	71	170	175	
n _M [min⁻¹]	750	450	450	300	
J [kgm²]	0.28	1.3	4.5	11.6	
M _N [Nm]	402	1585	4840	6130	
M _{0max} [Nm]	845	3450	9750	13500	

	DST 135	DST 200	DST 200	DST 315	
P _N [hp]	40.9	95.2	228.0	234.7	
nм [min⁻¹]	750	450	450	300	
J [lb ft²]	6.64	30.8	107.0	275.3	
Mn [lbf ft]	296	1169	3570	4521	
M _{0max} [lbf ft]	623	2545	7190	9957	



With its two variants the DSL 56 ensures optimal linear motions: as a roller screw assembly for high forces and high velocities or as a ball screw assembly in simple applications for low-cost linear drives.

DSL 56 - Three-Phase Synchronous Linear Actuator

Compactness, dynamic response and high levels of torque, effectively implemented in a linear motion – these are the features of the DSL 56.

With its integrated screw assembly the DSL 56 converts rotary motion to linear motion. The link between Baumüller servo motors and an integrated screw assembly is ideally suited for applications with maximum demands in terms of force and dynamic response, in a compact design.

There are two models available: the roller screw assembly for high forces and high velocities or the lower-cost ball screw assembly for simpler applications. Consequently, the DSL 56 optimally meets the requirements of fields of application such as robotics, welding tongs and handling but also in the printing and plastics industries.

DSL 56 - Linear Servo Motors

- O drive-shaft support for high radial forces
- alternatively ball screw, respectively planetary screw assembly
- O spindle drive can be replaced without motor disassembly
- brake assembly without changing total length
- high dynamics and maximum force due to servo technology
- multiple ways of installation according to IEC34-7 - IM 3689 / IM 9389
- encoder system standard resolver 2-pole (other encoder type on request)
- aluminum case
- degree of protection IP54
- all types optionally with brake



The DSL linear-servo drive is available as air-cooled model.









DSL 56 - Technical Data

		threaded spindle drive 21x5			ball screw 32x5
		DSL 56 M	DSL 56 M	DSL 56 M	DSL 56 M
nм	[min ⁻¹]	2000	3000	4000	2000
F ₀	[kN]	6.0	6.0	6.0	6.0
F ₀ max	[kN]	20	20	20	7.0
Vn	[mm/s]	167	250	333	167

		threaded spindle drive 21x5			ball screw 32x5	
		DSL 56 M	DSL 56 M	DSL 56 M	DSL 56 M	
nм	[min ⁻¹]	2000	3000	4000	2000	
Fo	[lbf]	1349	1349	1349	1349	
F ₀ max	[lbf]	4496	4496	4496	1574	
Vn	[in/s]	6.55	9.84	13.1	6.55	

rated torque brake: 15 Nm, lifetime: >10 m double strokes, stroke: 155 mm, allowed radial load: >200 N Subject to alterations. The stated data are maximum values. For details please have a look in the technical documentations.



The geared motor from Baumüller, the DSD-IPG, is distinguished by its high torque and excellent dynamic response qualities. Offering transmission ratios of i=4 and i=8, the DSD-IPG is a compact and dynamic motor that meets the highest torque requirements.

DSD-IPG - Three-Phase Synchronous Gear Motors

Thanks to the integrated planetary gearing, the DSD-IPG, available in frame sizes 45 and 56, is ideal for high-torque applications that require a high dynamic response.

The DSD has an overload capacity that is up to 40 % greater than in comparable servo motors of the DS series. With these qualities, the DSD-IPG is the perfect candidate for handling, robotics and packaging applications.

In spite of the transmission ratios of i=4 and i=8, the motor fully retains its dynamic characteristics. The extremely compact DSD-IPG paves the way for optimal space utilization. Several axes can, for example, be placed side by side in a space-saving manner. Depending on the application, Sincos encoders or brakes can be combined with the gearing.

DSD 45-56-IPG - Gear Motors

The concept offers:

- high output torque
- high dynamic response
- O low moment of inertia
- compact frame size
- sleek, uniform housing
- smooth housing surface not easily soiled
- O optimized transmission stepping
- high protection type IP65
- encoder system standard resolver (other encoder type on request)
- all types optionally with brake



The DSD-IPG is available as air-cooled model.

Features of the integrated planetary gearing include:

- low circumferential backlash (<3')</p>
- high stability
- O high efficiency (98 %)
- transmission ratios i=4 und i=8
- O low noise level (<65 dBA)
- any required mounting position
- O lifetime lubrication





DSD 45-56-IPG - Technical Data Motor/Gear

		DSD 45-IPG4	DSD 45-IPG8	DSD 56-IPG4	DSD 56-IPG8	
пм	[min ⁻¹]	1125	562	1125	562	
M_0	[Nm]	20.4	40.8	45.1	90.2	
M _{0max}	[Nm]	98	108	204	245	

	DSD 45-IPG4	DSD 45-IPG8	DSD 56-IPG4	DSD 56-IPG8	
n _M [min⁻¹]	1125	562	1125	562	
M ₀ [lbf ft]	15.05	30.1	33.25	66.5	
M _{0max} [lbf ft]	72.3	79.7	150.3	180.7	



The three models high performance, standard and economy of the Baumüller planetary gearings provide compact and economical drive solutions at the highest technology level.

BPx - Baumüller Planetary Gearing Range

In connection with our standard DS/DSD servo drives, the BPx planetary gear range is optimally suitable for applications that require maximum standards of torque and dynamics. In combination with a high number of transmission ratio gradings, almost any possible combination of motor and gear allow an optimal adaptation of customized application.

Three models are available:

- gear models in the so-called HP (= High Performance) version are available for highest torques and speeds
- O for applications with standard requirements the model BPS is a gear solution of a high technology level
- the model range BPE (= Economy) is used for basic applications

The features of the BPx range are:

- O low circumferential backlash (<3')</p>
- high stability
- O high efficiency (98 %)
- great choice of gear ratios
- O low noise level (<65 dBA)
- high quality (ISO 9001)
- any required mounting position
- O lifetime lubrication

In connection with our standard motor ranges DS and DSD the concept offers:

- high driving torque
- high dynamics
- O low total moment of inertia
- compact design
- high protection type IP65



High Performance Range BPx HP

BPx HP is the planetary gear for highest torque speeds, depending on requirement as standard or flange model. The patented system for venting in the gear prolonges the lifetime of the mechanical components. The gears of the BPx range have an optimal connection to the motor shaft due to a special clamping piece. Therewith the concentricity is optimized, the noise is minimized and assembly errors are excluded.



BPS HP





BPx HP - Technical Data

		BPx 36 HP	BPx 45 HP	BPx 56 HP	BPx 71 HP	
Mo	[Nm]	110	220	520	1000	
n input max	[min ⁻¹]	10000	8000	7000	6000	
i		4 - 64	4 - 64	4 - 64	4 - 64	

	BPx 36 HP	BPx 45 HP	BPx 56 HP	BPx 71 HP	
M ₀ [lbf ft]	81	162	384	738	
ninput max [min ⁻¹]	10000	8000	7000	6000	
i	4 - 64	4 - 64	4 - 64	4 - 64	

Standard Range BPS

The BPS are standard gears for connection to standard flange and shaft extension of the DS and DSD motor ranges by Baumüller.

The standard range BPS is also available as angular gear for applications with interference contour.



type code BPx:

HP High Performance FS Frame Size



BPS



BPSA

FS

BP



BPS - Technical Data

		BPS 36	BPS 45	BPS 56	BPS 71	BPS 100
M_0	[Nm]	77	120	260	910	1800
N input max	[min ⁻¹]	14000	10000	8500	6500	6000
i		3 - 100	3 - 100	3 - 100	3 - 100	3 - 100

		BPS 36	BPS 45	BPS 56	BPS 71	BPS 100	
Mo	[lbf ft]	57	89	192	671	1328	
N input max	[min ⁻¹]	14000	10000	8500	6500	6000	
i		3 - 100	3 - 100	3 - 100	3 - 100	3 - 100	

Economy Range BPE

The so-called economy version (standard or angle) is available for basic applications with low torque and low speed requirements.



BPE - Technical Data

		BPE 20	BPE 30	BPE 40	BPE 45	BPE 56	BPE 60	BPE 80	
Mo	[Nm]	20	44	130	130	260	260	800	
ninput max	[min ⁻¹]	18000	13000	7000	7000	6500	6500	6500	
i		3 - 512	3 - 512	3 - 512	3 - 512	3 - 512	3 - 512	3 - 512	

	BPE 20	BPE 30	BPE 40	BPE 45	BPE 56	BPE 60	BPE 80	
M ₀ [lbf ft]	14.8	32.5	95.9	95.9	192	192	590	
ninput max [min⁻¹]	18000	13000	7000	7000	6500	6500	6500	
i	3 - 512	3 - 512	3 - 512	3 - 512	3 - 512	3 - 512	3 - 512	



You can contact us on our Service Hotline +49 (0)911 5432 -133 twenty-four hours a day on 365 days of the year.

Automation Solutions by Baumüller

Co-operation with development partners, who contribute to the entire solution in a system-oriented way, is a pre-condition if you want to concentrate on your own competencies in the field of machine building. If your automation partner supports you during the realization of your system concept, you receive the development, project management and the optimal adaptation of a drive solution from one source.

As an innovative system partner of the capital goods industry, Baumüller is the competent solution provider for automation, electronic and drive technology and control technique during the entire lifetime of a system.

It goes without saying that in addition to our complete package consisting of engineering, installation, commissioning and services, we offer customer service with perfect coverage – namely anywhere in the world and at any time.

We are the partner for your success.



Planning

Together with you we design an economical and technological future-oriented system.

Project management

Our project leaders ensure the implementation of turnkey equipment.

Development

Irrespective of the industry, various motion and control functions occur from time to time in slightly adapted forms.

Baumüller displays these frequently occuring, standardized functionalities in function modules that can easily and quickly be integrated in the system, followed by an adaptation to individual needs.



Industry solutions

We know the conditions of your industry and speak the language of your customers. From printing machines with high demand on synchronization of the drives, via control-intensive applications in the plastics industry to the requirements in conveyor technology, assembling and storage systems, we implement system concepts of the most diverse application specifications.



Hardware and software engineering

From the dimensioning via cabling to air conditioning of your control cabinets, we design your hardware taking account of all design and manufacturing options that are technologically innovative, user-oriented and as economical as possible.



Control cabinet design and wiring

We implement individual and user-oriented solutions from sheet metal production to completely wired control cabinet. Our strengths are special designs and special production in small to medium series.

Installation / Commissioning

You construct the mechanics of your system, we install the electronics. Whether inhouse or worldwide at your customer's site - with our software solutions and drive technologies we set your machine ideas in motion.

For the worldwide installation and commissioning of your systems, we always take account of the respective country-specific standards.







Expansion of existing systems

Innovative and customer-specific products require state-of-the-art production methods and machine functions. Using an adaptation or expansion of your existing machine architecture, you quickly achieve an increased flexibility and availability of your systems - while allowing you to estimate your expenses and manage your investments.

Technical support worldwide

Whether it is remote diagnosis and remote maintenance using telecommunication or the Internet, through our 24h-hotline or our contact partners at branch offices onsite in more than 40 locations worldwide – the experts from Baumüller provide full explanations to all your questions concerning automation and drive solutions.



Training

Only with well-trained employees you can quickly respond to a problem. We offer training onsite and in our training center: on the basics of electrical drive engineering, on maintenance of switching stations, controllers and drives, and on selective troubleshooting in the broader range of printing technology and drive engineering. In co-operation with you we create a flexible training program that is specifically tailored to the training needs of your employees.



Service

The correct repair and spare parts must instantly be available to immediately remedy a failure of your system. In co-operation with you we develop an extensive service plan and make a technically sound and cost-optimized selection of components that you should keep on hand. We ensure the functional state of your stock of spare parts and deliver components that are missing in an emergency - day and night via express.



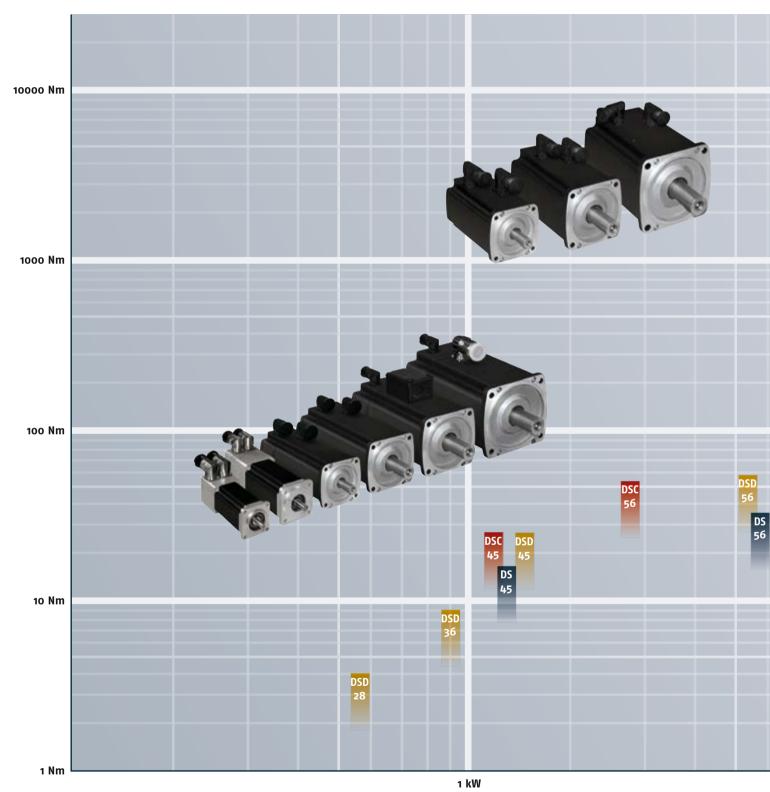
Maintenance

A professionally maintained machine means safety. Safety for the production and safety for your employees. We are your partner for all maintenance of electrics, drive repairs and motor repairs. We recognize in advance any possible causes of failure and increase the availability of your machine - without lost output.

Retrofit

We retrofit existing systems with up-to-date drive systems, control cabinets and user interfaces, so that your system can execute a failure-free, state-ofthe-art production. With a retrofit of your existing machine architecture, you are able to achieve higher system flexibility and availability in a very short time.

Range of motors DSD - DSC - DST - DS/DA



The stated data are maximum values.



10 kW 100 kW

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