



Main Features

- Compact and Heavy-Duty Industrial Model
- Communication via Standard Protocols
- Integrated Web Server

- Interface: Ethernet-TCP/IP, -UDP

Housing: 58 mm Ø
Full Shaft: 6 or 10 mm Ø /

Hub Shaft15 mm Ø

- Resolution: max. 30 Bit = 1,073,741,824

Steps over 16384 Revolutions

- Code: Binary

- UL Listed

Programmable Parameters

- Used Scope of Physical Resolution
- Total Scaled Resolution
- Preset Value
- Direction of Rotation (Complement)
- Different Modes for Output of Position, Velocity and Time Stamp
- Network- and E-mail- Parameters

Mechanical Structure

- Aluminum Flange and Housing
- Stainless Steel Shaft
- Sealed Precision Ball Bearings
- Unbreakable and Durable Polycarbonate Code Disc
- Robust Electrical Connection with M12-Connector

Electrical Features

- Status Indication with LEDs
- Temperature Insensitive IR-Opto-Receiver-ASIC
- Polarity Inversion Protection
- Over-Voltage-Peak Protection



Technical Data

Electrical Data

| Supply Voltage | 10 - 30 V DC (Absolute Limits) | | |
|----------------------|--|--|--|
| Power Consumption | max. 4 Watt | | |
| EMC | Emitted Interference: EN 61000-6-4 | | |
| EMC | Noise Immunity: EN 61000-6-2 | | |
| Bus Connection | Ethernet TCP/IP and UDP | | |
| Transmission Rate | 10/100 MBit | | |
| Accuracy of Division | ± ½ LSB (up to 12 Bit), ± 2 LSB (up to 16 Bit) | | |
| Step Frequency LSB | max. 800kHz (Valid Code) | | |
| Cycle Time | > 1 ms (Cyclic Mode), > 5 ms (Change of State) | | |
| Electrical Lifetime | > 10 ⁵ h | | |
| Device Addressing | Programmable IP-Address and Network Parameters | | |

Mechanical Data

| Housing | Aluminum, Optional Stainless Steel | | | | |
|---------------------------------|-------------------------------------|-----------------|------------------|------------------------|--|
| Lifetime | Dependent or | Shaft Version | n and Shaft Lo | ading - Refer to Table | |
| Max. Shaft Load | Axial 40 N, Ra | adial 110 N (9 | lbs / 25 lbs) | | |
| Moment of Inertia of Rotor | \leq 30 gcm ² (0. | 16 oz-in²) | | | |
| Friction Torque | ≤ 3 Ncm (4.2 | oz-in) (without | t Shaft Sealing) | | |
| RPM (Continuous Operation) | max. 12,000 | RPM | | | |
| Shock (EN 60068-2-27) | ≤ 30 g (Half S | Sine, 11 ms) | | | |
| Permanent Shock (EN 60028-2-29) | ≤ 10 g (Half Sine, 16 ms) | | | | |
| Vibration (EN 60068-2-6) | ≤ 10 g (10 Hz 1,000 Hz) | | | | |
| Weight (Standard Version) | Single-Turn: ~500 g (~1.1 lbs) | | | | |
| Weight (Standard Version) | Multi-Turn: ~700 g (~1.5 lbs) | | | | |
| Flange | Synchro (S) Clamp (C) Hub Shaft (B) | | | | |
| Shaft Diameter | 6 mm | 10 mm | 10 mm | 15 mm | |
| Shart Diameter | (~0.236 in) | (~0.394 in) | (~0.394 in) | (~0.591 in) | |
| Shaft Length | 10 mm | 20mm | 20 mm | * | |
| Shart Length | (~0.394 in) | (~0.787 in) | (~0.787 in) | | |

^{*} Mating Shaft: min: 15 mm (~0.591 in) / max: 30 mm (~1.181 in)



Minimum (Mechanical) Lifetime

| | Lifetime in 10 ⁸ Revolutions with F _a / F _r | | | |
|---|--|----------------|----------------|--|
| Flange | 40 N / 60 N | 40 N / 80 N | 40 N / 110 N | |
| | 9 lbs / 13 lbs | 9 lbs / 18 lbs | 9 lbs / 25 lbs | |
| C10 (Clamp Flange 10 x 20) | 240 | 100 | 40 | |
| S10 (Synchro Flange 10 x 20) | 210 | 90 | 30 | |
| S6 (Synchro Flange 6 x 10) without Shaft Sealing* | 710 | 300 | 110 | |

^{*} S6 (Synchro Flange 6 x 10) with Shaft Sealing: max. 20 N Axial, 80 N Radial (5 lbs / 18 lbs)

Environmental Conditions

| Operating Temperature | 0 +60℃ (32 140 ℉)* |
|-----------------------------|---|
| Storage Temperature | - 40 + 85 ℃ (- 40 + 185 °F)* |
| Humidity | 98 % (No Condensation) |
| Direction Class (EN COECO) | Casing Side: IP 65 |
| Protection Class (EN 60529) | Shaft Side: IP 64 (Optional with Shaft Sealing: IP66) |

^{*} Cable Exit: - 30 ... + 70 °C (- 22 ... + 158 °F) (Static), - 5 ... + 70 °C (23 ... 158 °F) (Flexing)



Interface

Protocols

The communication is based on Ethernet-TCP/IP or UDP at data rates of 10 Mbps or 100 Mbps. TCP/IP stacks are available in all common operating systems. A data exchange in heterogeneous networks is possible by using the IP protocol. The control system send commands to and receive data from the Encoder by the exchange of commands in ASCII text. Java Applets providing a graphical user interface (GUI) and documentation is provided on a Web server integrated in the Encoder for convenient configuration and diagnosis. Based on http, html and Java applets the GUI and all

documents can be displayed on all common web browsers. In addition to the encoder parameters all necessary network parameters, like the IP-address, can be set. All parameters are saved in a non volatile memory so that the configuration is available promptly after a restart. Another feature of the web server is the optional output of messages via the SMTP protocol. In this way parameters and diagnosis messages can be sent by e-mail.

As UDP does not provide a secure transmission of data, only polling the encoder and receiving position values are available in the UDP mode.

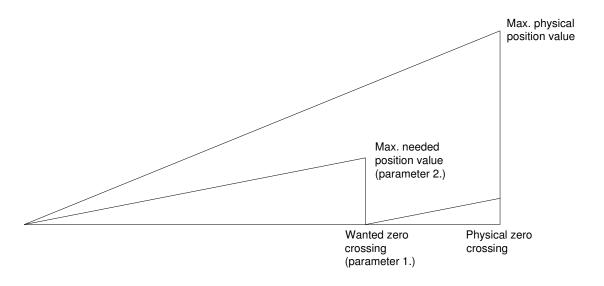
| IP | A data exchange in heterogeneous networks is possible by using the well known internet protocol "IP". The universal IP addressing simplifies the implementation of communication processes significantly. |
|-----------|---|
| TCP / UDP | TCP-Protocol assures an error free data transmission. For an enhanced real-time performance, the UDP protocol can be used alternatively. |
| НТТР | Via HTTP a common web browser can be used for read out, configuration and diagnosis of the encoder. |
| SMTP | Via SMTP protocol messages of the encoder can simply be sent by e-mail. |



Programmable Parameters

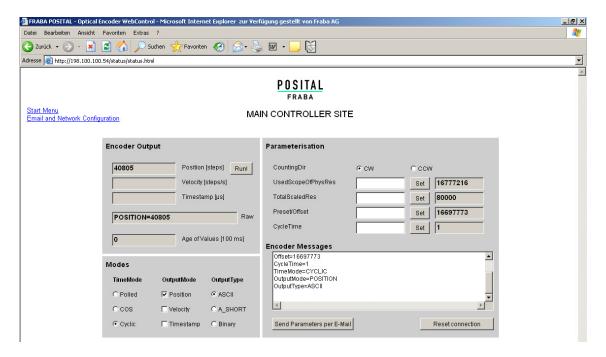
The encoder is able to provide three different kinds of output data: the position value, a velocity value and a time stamp. These can be used in arbitrary combinations. The following parameters can be modified:

| Parameter | Description |
|--|---|
| Used Scope of Physical Resolution (Parameter 1.) | Specifies the part of the physical resolution used for the encoder in physical steps. If e.g. for an encoder with a resolution of 8,192 steps per revolution 16,384 is chosen, the encoder will count 8,192 steps per revolution (if "Total scaled resolution" is set to the same value as "Used scope of physical resolution") and start with zero again after 2 revolutions. If this value is not set to a value which results in an integer division with the total physical resolution, the encoder value will jump to zero when passing the physical zero point. |
| Total Scaled Resolution (Parameter 2.) | Specifies the scaled resolution which is used over the area of physical steps defined by "Used scope of physical resolution". If e.g. the encoder is set as described above and "Total scaled resolution" is set to 10, the encoder will count 10 steps over the physical steps defined with "Used scope of physical resolution", i.e. 5 steps per revolution. |
| Code Sequence | The parameter Code Sequence (Complement) determines whether the output code increases or decreases when the axis is turned clockwise. |
| Preset Value | The preset value is the desired output value for the actual position of the axis. The actual output value will be set to this preset value. |
| Offset Value | This variable makes it possible to directly change the offset calculated and set by the preset function. |





The integrated web server of the encoder contains different web pages for information purposes and to parameterize the encoder. The html-page for configuration and diagnostics of the encoder provides the following website:



Pinning

Connector Ethernet

4 pin female, D-coded

| Pin Number | Signal |
|------------|--------|
| 1 | Rx + |
| 2 | Tx + |
| 3 | Rx - |
| 4 | Tx - |

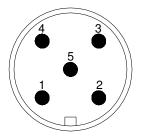
Sketch on encoder view



Connector Power Supply

5 pin male, A-coded

| Pin Number | Signal |
|------------|--------|
| 1 | +24 V |
| 2 | +24 V |
| 3 | 0 V |
| 4 | 0 V |
| 5 | PE |



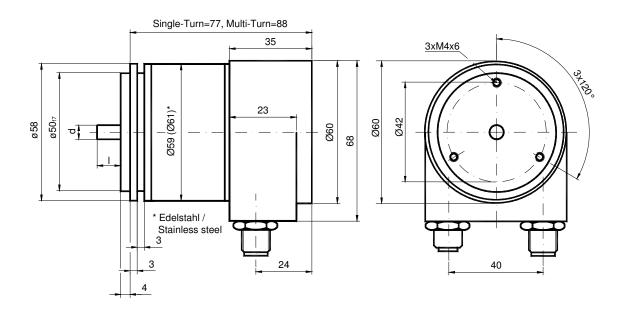


Mechanical Drawings (all dimensions in mm)

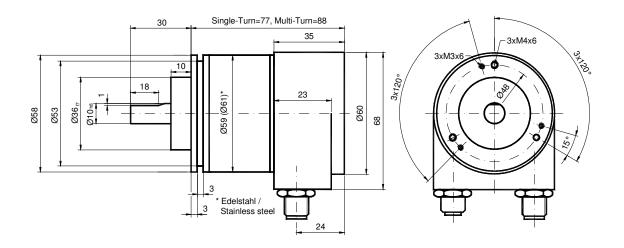
Synchro Flange (S)

available in 2 versions

| Synchro Flange | d / mm | I / mm |
|----------------|------------------|--------|
| Version S06 | 6 _{f6} | 10 |
| Version S10 | 10 _{h8} | 20 |

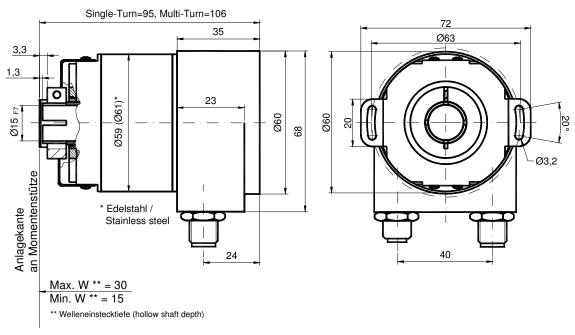


Clamp Flange (C)





Hub Shaft (B)



Mounting Instructions

The clamp ring should only be tightened after the shaft of the driving element was inserted into the hub shaft.

The diameter of the hub shaft can be reduced to 12 mm, 10 mm or 8 mm by using an adapter (this reducing adapter can be pushed into the hub shaft).

Maximum radial and axial misalignment of the drive shaft:

| | Axial | Radial | |
|---------|-------------|-------------|--|
| Ctatio | ± 0.3 mm | ± 0.5 mm | |
| Static | (~0.012 in) | (~0.020 in) | |
| Dumamia | ± 0.1 mm | ± 0.2 mm | |
| Dynamic | (~0.004 in) | (~0.008 in) | |



Models/Ordering Description

| Description | Type Key | | | | | | | | |
|--------------------|---------------------|------------|------------|-----|-------|----|-----|---|-----|
| Optocode | OCD- | ET | | В- | | | | | PRM |
| Interface | Ethernet | ET | | | | | | | |
| Version | 2xM12 | | A 1 | | | | | | |
| version | Integrated Hub, 3x | :M12 * | B1 | | | | | | |
| Code | Binary | | | В | | | | | |
| | Single-Turn | | | | 00 | | | | |
| Revolutions (Bits) | Multi-Turn (4,096 l | Revolutio | ns) | | 12 | | | | |
| | Multi-Turn (16,384 | Revoluti | ons) | | 14 | | | | |
| Steps per | 8,192 | | | | | 13 | | | |
| Revolution | 65,536 | | | | | 16 | | | |
| | Clamp Flange, Ful | l Shaft: | | Ø 1 | 0 mm | | C10 | | |
| Flange / | Synchro Flange, F | ull Shaft: | | | Ø 6 m | ım | S06 | | |
| Shaft Diameter | | | | Ø 1 | 0 mm | | S10 | | |
| | Hub Shaft, Hub Sh | naft: 0 | Ø 15 m | m | | | B15 | | |
| Mechanical | Without | | | | | | | 0 | |
| | Shaft Sealing (IP6 | 6) | | | | | | S | |
| Options | Customized | | | | | | | С | |
| Connection | M12 Connector | | | | | | | | PRM |

Standard = bold, further models on request

All types UL-listed

^{*} available from II/06



Accessories and Documentation

| Description | | Туре |
|--|--|----------|
| Male Cable Connector M12, 4 Pin, D-Coded | | PAM4 |
| Female Cable Connector | M12, 5 Pin A-Coded | PAM5 |
| Coupling * | Diameter: Ø 10 mm | GS 10 |
| Coupling * | Diameter: Ø 6 mm | GS 06 |
| Clamp Disc * | Set = 4 pcs. / OCD | SP 15 |
| Clamp Half-Ring * | Set = 2 pcs. / OCD | SP H |
| | 15 mm to 14 mm (to ~0.551 in) | RR14 |
| | 15 mm to 12 mm (to ~0.472 in) | RR12 |
| Reducing Adapter ** | 15 mm to 11 mm (to ~0.433 in) | RR11 |
| | 15 mm to 10 mm (to ~0.394 in) | RR10 |
| | 15 mm to 8 mm (to ~0.315 in) | RR8 |
| Llaav Manual * | Installation / Configuration Manual, English | UMD-ETA1 |
| User Manual * | Installation / Configuration Manual, German | UME-ETA1 |

^{*} Note: All datasheets and manuals can be downloaded for free from our website www.posital.com

We do not assume responsibility for technical inaccuracies or omissions. Specifications are subject to change without notice.

^{**} usable only for full shaft

^{***} usable only for hub shaft, in stainless steel available too