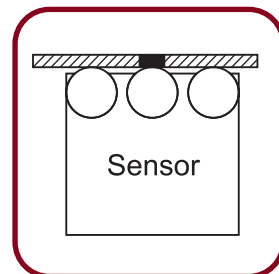
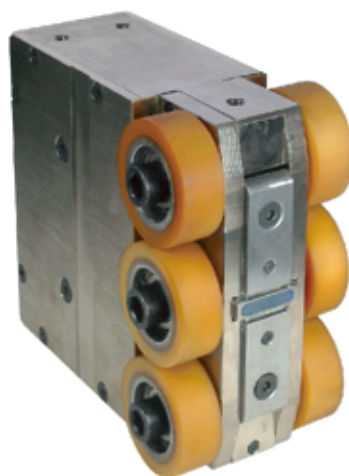


Weld Seam Detection System SND8 - NS9SC

One sided weld seam detection
on ferromagnetic and austenitic
materials in coils



- For tool protection in front of cutting lines, presses, tube mills, and other metal forming machinery with automatic feed of material
- Filtering and analysis of sensor signal
- Fail - safe operation
- Visual display of signal level
- One constant magnetic field for all sheet thicknesses up to approx. 3 mm (0.12 in)
- Improved dynamic performance at variable surface speeds



Application

The automatic processing of coils and strips requires the dependable detection of weld seams. This applies to body shops in the automotive industry or the production of welded tubes and similar products.

Weld seams that are not detected in the production process may lead to the destruction of dies and machine break down, faulty production and costly repairs. The Weld Seam Detector SND 8 has been specifically developed for such applications.

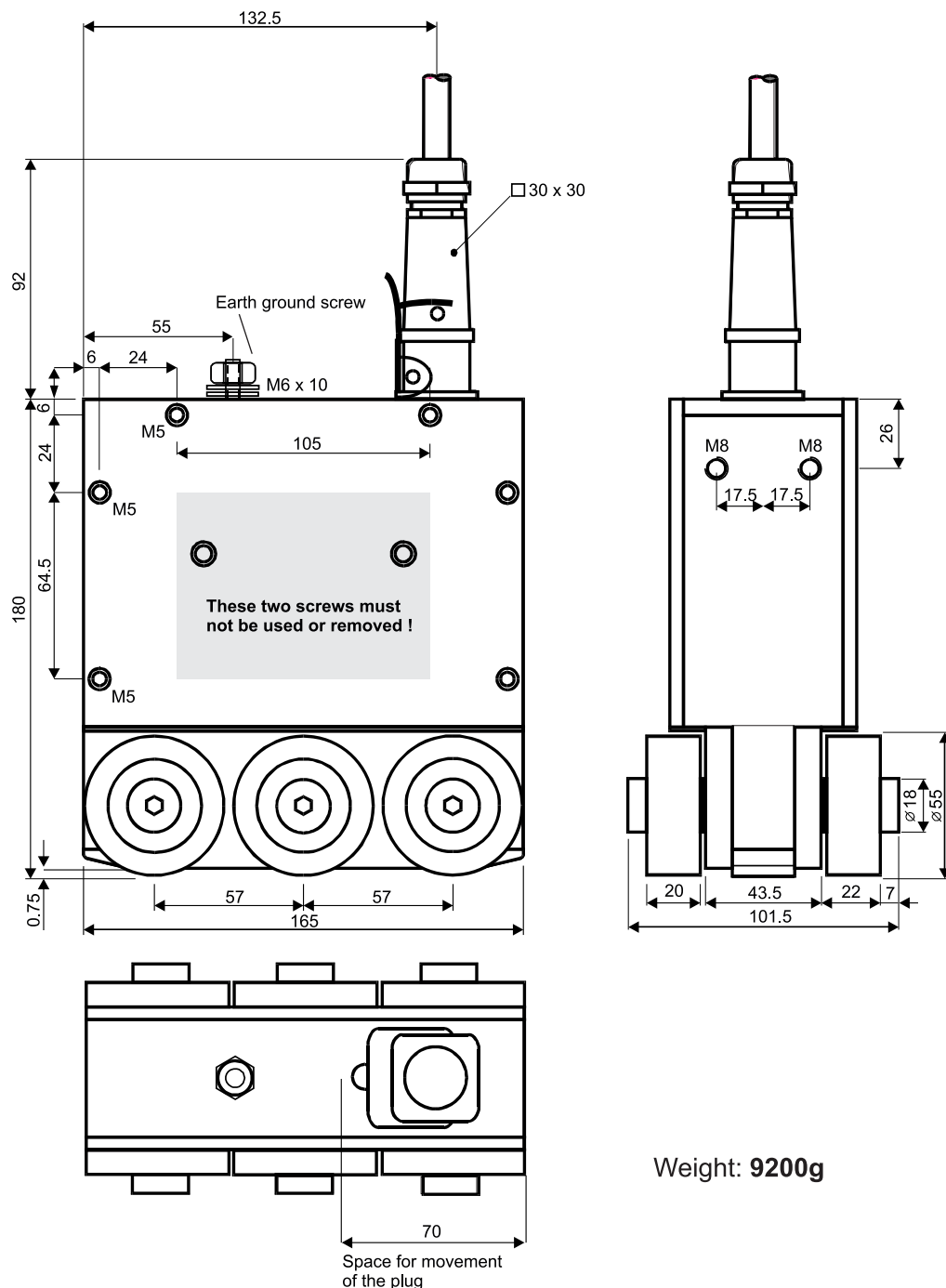
The sensor NS 9 SC was specifically designed for butt welds in coils up to a sheet thickness of approx. 3 mm.

Measuring Principle

The sensor reacts to the magnetic properties of the materials. Weld seams lead to characteristic changes in the magnetic field. These changes are detected by the sensor and processed by the control unit resulting in a switch signal for the machine controls.

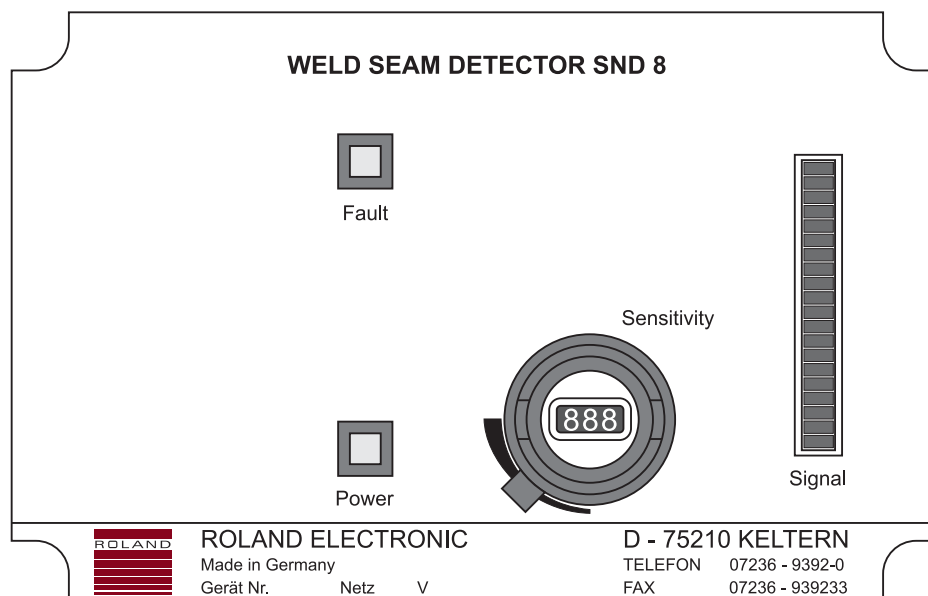
Sophisticated methods of signal filtering and analysis are applied to discriminate between noise and the weld seam signal.

Sensor



Weight: 9200g

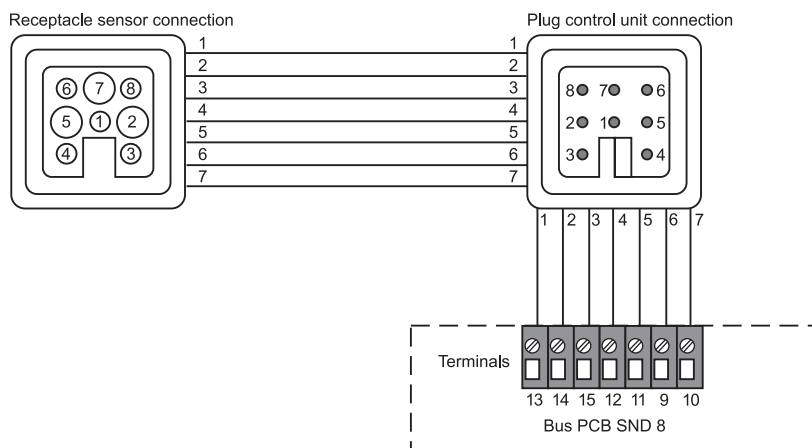
WELD SEAM DETECTION SYSTEM SND8 - NS9SC



Technical data

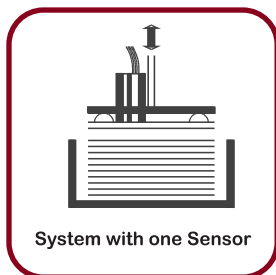
Operating voltage	± 10% 230 / 115VAC, 50-60Hz
Fuse	(5 X 20) 1,25A mtr
Power consumption	ca. 50VA
Sensor control	1 LED
Ambient temperature	5 - 45° C
Relay outputs for weld seam and fault	dry two way contacts
Relay switching voltage	250V
Relay switching current	max. 8A AC
Relay switching power	max. 400W / 2kVA
Contact life (mechanical)	5 x 10 ⁷ operations
Relay on delay	110ms, ±20%
Relative motion sensor/object	The velocity can range between 0,1 to 1000meters/min.
Opto coupled inputs for sensor switch and reset	5 - 30V DC = Sensor ON 0 - 2V DC = Sensor OFF maximum current < 10 milliamps
Weight of control unit (without sensor) 4000g	4000g

Cable SKNS8S



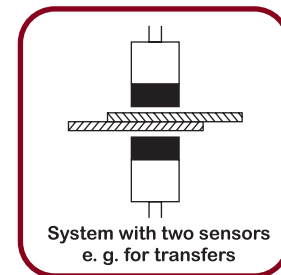
Order data:

SND8S	Weld Seam Detector
NS9SC	Sensor for coils
SKNS8S-5	Cable between detector and sensor (standard length 5m)
PgdS	Plexiglass cover with lock



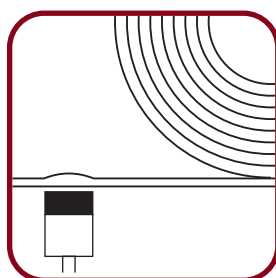
Simple and complex double sheet monitoring systems can be assembled from a broad product programme:

- for ferrous and non - ferrous materials
- touch and no - touch systems
- with or without force of attraction
- adjustment via teach - in or potentiometer
- stand - alone systems or remote control via PLC
- one channel or up to 255 pre-programmable channels
- For original equipment or retrofitting



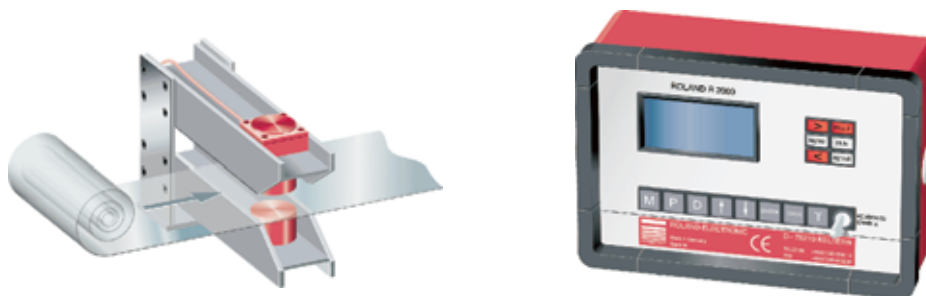
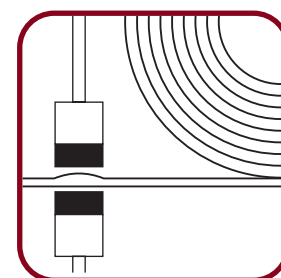
Double Sheet Detection System UDK20

PRODUCT PROGRAM SHEET THICKNESS MEASUREMENT SYSTEM



From a broad product program suitable sheet thickness measurement and sheet thickness control instrument can be selected.

- For ferrous and non ferrous materials
 - Non contact or contact measurement
 - Simple units for limit control
- Sophisticated systems with elaborate documentation satisfying SPC requirements



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